

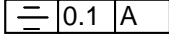
DENSO SUPPLIER INITIAL SAMPLE INSPECTION REPORT (ISIR)








DENSO Part No:	TN056736-0630	rev	1	Supplier uses Subcontractor For:	
Supplier Name:	Spartan Injection			Process:	SubContractor Name:
Part/ Material:	Spool			N/A	
Secondary Operation:	N/A				
Mold/Mat'l No.	293A-2 / ABS N-5				

DENSO Supplier Requirements for Initial Samples:

Reason for ISIR Submission	Parts/ Materials	Process:	Submission:
<input checked="" type="checkbox"/> Start-up <input type="checkbox"/> Design Change #: _____ <input type="checkbox"/> Process Change #: _____	<input type="checkbox"/> Prototype <input checked="" type="checkbox"/> Initial <input type="checkbox"/> New Supplier	<input type="checkbox"/> Temporary <input checked="" type="checkbox"/> Permanent	<input checked="" type="checkbox"/> 1st <input type="checkbox"/> 2nd <input type="checkbox"/> 3rd <input type="checkbox"/> Other: _____

Initial Sample Inspection Results

No.	Sym	CAV	Indicated Dimension	Measuring Method		Sample #1			Sample #2		
				Supplier	DENSO ²	Supplier	DENSO ²	Judg ²	Supplier	DENSO ²	Judg ²
1		1	6.55 +0/-0.1	TopCon		6.52			6.51		
2		1	6.55 +0/-0.1	TopCon		6.51			6.53		
3		1	10.1 +0.1/-0	TopCon		10.2			10.18		
4		1	 0.1 A	Comparator		0.04			0.04		
5		1	0.8+0.1/-0.1	TopCon		0.8			0.78		
6		1	4.5+0.1/-0.1	TopCon		4.44			4.46		
7		1	0.45+0.2/-0.0	TopCon		0.59			0.57		
8		1	R0.3+.05/-0.05	TopCon		0.39			0.4		

¹Symbols:        Refer to SQAM Section- "Selective Control Designation Criteria" for symbol definitions.

²DENSO will fill-in: Measuring Method-DENSO, Sample #1-DENSO & Judgement, Sample#2- DENSO & Judgement. Use form Appendix J-2 if data overflows this form.

Supplier Verification of ISIR Data.			Supplier Comments:	
We affirm that this data is true and correct:			<input type="checkbox"/>	No items found out of specification.
Approved	Checked	Sample Inspector	<input type="checkbox"/>	Items found out of specification will be corrected ASAP.
Chris Sherry	Beverly Bruce	Britt Dennis	<input checked="" type="checkbox"/>	Items found out of specification, Deviation Request submitted with this ISIR.
Approval Date: 11-11-96			Submitting a Deviation Request for Item Numbers- 8 and 15.	

DENSO Verification of ISIR Data.			QA/QC Engineering			
Inspection Station		Dimensional Assessment		Approved	Checked	Written
Checked	Sample Insp.	Judgement	<input type="radio"/> Acceptable <input type="radio"/> Unacceptable <input type="radio"/> Deviation <input type="radio"/> Die Deviation			
				Approval Date:		

DENSO Comments:

